

## Section 1. Identification

**Product name** : CRW10 CORROSION INHIBITOR  
**Product code** : CRW10

### Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** : Corrosion Inhibitor.

**Print date** : 1/16/2020

**Validation date** : 1/16/2020

**Version** : 2.01

**Supplier's details** : Baker Petrolite LLC  
 12645 W. Airport Blvd.  
 Sugar Land, TX 77478  
 For Product Information/SDSs Call: 800-231-3606  
 (8:00 a.m. - 5:00 p.m. CST, Monday - Friday) 281-276-5400

**Emergency telephone number (with hours of operation)** : CHEMTREC: 800-424-9300 (U.S. 24 hour)  
 Baker Petrolite: 800-231-3606  
 (001)281-276-5400  
 CHEMTREC Int'l 01-703-527-3887 (International 24 hour)

## Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 3  
 SKIN IRRITATION - Category 2  
 SERIOUS EYE DAMAGE - Category 1  
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (optic nerve) - Category 1  
 AQUATIC HAZARD (ACUTE) - Category 2

### GHS label elements

**Hazard pictograms** :



**Signal word** : Danger

**Hazard statements** : Flammable liquid and vapor.  
 Causes serious eye damage.  
 Causes skin irritation.  
 Causes damage to organs. (optic nerve)  
 Toxic to aquatic life.

### Precautionary statements

## Section 2. Hazards identification

- Prevention** : Wear protective gloves: > 8 hours (breakthrough time): Nitrile or Neoprene gloves.. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.
- Response** : IF exposed: Call a POISON CENTER or physician. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.
- Storage** : Store locked up. Store in a well-ventilated place. Keep cool.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Supplemental label elements** : Avoid contact with skin and clothing. Wash thoroughly after handling.
- Hazards not otherwise classified** : Prolonged or repeated contact may dry skin and cause irritation.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

Ingredient name	%	CAS number
Salt of fatty acid polyamine	20 - 30	Trade secret.
Methanol	10 - 20	67-56-1
Isopropanol	1 - 5	67-63-0
Acetic acid	1 - 5	64-19-7
Quaternary ammonium compounds	1 - 5	Trade secret.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush the eye(s) continuously with lukewarm, gently flowing water for at least 20-60 minutes while holding the eyelid(s) open. Check for and remove any contact lenses. Chemical burns must be treated promptly by a physician.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash affected area with soap and mild detergent for at least 20 - 60 minutes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

## Section 4. First aid measures

**Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

**Eye contact** : Causes serious eye damage.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : Causes skin irritation. Defatting to the skin.  
**Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

**Eye contact** : pain, watering, redness  
**Inhalation** : No specific data.  
**Skin contact** : pain or irritation, redness, dryness, cracking, blistering may occur  
**Ingestion** : stomach pains

### Indication of immediate medical attention and special treatment needed, if necessary

**Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.  
**Specific treatments** : No specific treatment.  
**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, alcohol-resistant foam or water spray (fog).  
**Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. This material is toxic to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : carbon dioxide, carbon monoxide, nitrogen oxides

## Section 5. Fire-fighting measures

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

If RQ (Reportable Quantity) is exceeded, report to National Spill Response Office at 1-800-424-8802.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

## Section 7. Handling and storage

### Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
Salt of fatty acid polyamine Methanol	<p>None.</p> <p><b>ACGIH TLV (United States, 3/2018). Absorbed through skin.</b></p> <p>STEL: 328 mg/m<sup>3</sup>, 0 times per shift, 15 minutes.            STEL: 250 ppm, 0 times per shift, 15 minutes.            TWA: 262 mg/m<sup>3</sup>, 0 times per shift, 8 hours.            TWA: 200 ppm, 0 times per shift, 8 hours.</p> <p><b>NIOSH REL (United States, 10/2016). Absorbed through skin.</b></p> <p>STEL: 325 mg/m<sup>3</sup>, 0 times per shift, 15 minutes.            STEL: 250 ppm, 0 times per shift, 15 minutes.            TWA: 260 mg/m<sup>3</sup>, 0 times per shift, 10 hours.            TWA: 200 ppm, 0 times per shift, 10 hours.</p> <p><b>OSHA PEL (United States, 5/2018).</b></p> <p>TWA: 260 mg/m<sup>3</sup>, 0 times per shift, 8 hours.            TWA: 200 ppm, 0 times per shift, 8 hours.</p> <p><b>OSHA PEL 1989 (United States, 3/1989). Absorbed through skin.</b></p> <p>STEL: 325 mg/m<sup>3</sup>, 0 times per shift, 15 minutes.            STEL: 250 ppm, 0 times per shift, 15 minutes.            TWA: 260 mg/m<sup>3</sup>, 0 times per shift, 8 hours.            TWA: 200 ppm, 0 times per shift, 8 hours.</p>
Isopropanol	<p><b>ACGIH TLV (United States, 4/2014).</b></p> <p>STEL: 400 ppm, 0 times per shift, 15 minutes.            TWA: 200 ppm, 0 times per shift, 8 hours.</p> <p><b>NIOSH REL (United States, 10/2013).</b></p> <p>STEL: 1225 mg/m<sup>3</sup>, 0 times per shift, 15 minutes.            STEL: 500 ppm, 0 times per shift, 15 minutes.            TWA: 980 mg/m<sup>3</sup>, 0 times per shift, 10 hours.            TWA: 400 ppm, 0 times per shift, 10 hours.</p> <p><b>OSHA PEL (United States, 2/2013).</b></p> <p>TWA: 980 mg/m<sup>3</sup>, 0 times per shift, 8 hours.            TWA: 400 ppm, 0 times per shift, 8 hours.</p> <p><b>OSHA PEL 1989 (United States, 3/1989).</b></p> <p>STEL: 1225 mg/m<sup>3</sup>, 0 times per shift, 15 minutes.            STEL: 500 ppm, 0 times per shift, 15 minutes.            TWA: 980 mg/m<sup>3</sup>, 0 times per shift, 8 hours.</p>

## Section 8. Exposure controls/personal protection

Acetic acid	<p>TWA: 400 ppm, 0 times per shift, 8 hours.</p> <p><b>ACGIH TLV (United States, 3/2018).</b>          STEL: 37 mg/m<sup>3</sup>, 0 times per shift, 15 minutes.          STEL: 15 ppm, 0 times per shift, 15 minutes.          TWA: 25 mg/m<sup>3</sup>, 0 times per shift, 8 hours.          TWA: 10 ppm, 0 times per shift, 8 hours.</p> <p><b>NIOSH REL (United States, 10/2016).</b>          STEL: 37 mg/m<sup>3</sup>, 0 times per shift, 15 minutes.          STEL: 15 ppm, 0 times per shift, 15 minutes.          TWA: 25 mg/m<sup>3</sup>, 0 times per shift, 10 hours.          TWA: 10 ppm, 0 times per shift, 10 hours.</p> <p><b>OSHA PEL (United States, 5/2018).</b>          TWA: 25 mg/m<sup>3</sup>, 0 times per shift, 8 hours.          TWA: 10 ppm, 0 times per shift, 8 hours.</p> <p><b>OSHA PEL 1989 (United States, 3/1989).</b>          TWA: 25 mg/m<sup>3</sup>, 0 times per shift, 8 hours.          TWA: 10 ppm, 0 times per shift, 8 hours.</p>
Quaternary ammonium compounds	None.

**Consult local authorities for acceptable exposure limits.**

**If OSHA permissible exposure levels are shown above they are the OSHA 1989 levels or are from subsequent OSHA regulatory actions. Although the 1989 levels have been vacated the 11th Circuit Court of Appeals, Baker Hughes recommends that these lower exposure levels be observed as reasonable worker protection.**

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Wear chemical safety goggles. When transferring material wear face-shield in addition to chemical safety goggles. If inhalation hazards exist, a full-face respirator may be required instead.
- Hand protection** : Chemical-resistant gloves: Nitrile or Neoprene gloves.
- Skin protection** : Wear long sleeves and chemical resistant apron to prevent repeated or prolonged skin contact.
- Respiratory protection** : If a risk assessment indicates it is necessary, use a properly fitted supplied air respirator complying with an approved standard. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid. [Clear.]
- Color** : Brown. [Dark]
- Odor** : Alcohol-like.
- Odor threshold** : Not available.

## Section 9. Physical and chemical properties

<b>pH</b>	: 4.2 to 5.5
	: Neat - without dilution.
<b>Melting/freezing point</b>	: Not available.
<b>Boiling point</b>	: Not available.
<b>Initial Boiling Point</b>	: Not available.
<b>Flash point</b>	: Closed cup: 30.1°C (86.2°F) [SFCC]
<b>Burning time</b>	: Not applicable.
<b>Burning rate</b>	: Not applicable.
<b>Evaporation rate</b>	: Not available.
<b>Flammability (solid, gas)</b>	: Highly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.
<b>Lower and upper explosive (flammable) limits</b>	: Not available.
<b>Vapor pressure</b>	: 38.3 kPa (287 mm Hg, 5.55 psig) @ 54.4°C, 130 F (Reid)
<b>Vapor density</b>	: >1 [Air = 1]
<b>Relative density</b>	: 0.981 (15.6°C)
<b>Density</b>	: 8.17 (lbs/gal)
<b>Solubility in water</b>	: Soluble
<b>Partition coefficient: n-octanol/water</b>	: Not available.
<b>Auto-ignition temperature</b>	: Not available.
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: Dynamic (16°C): 57.6 cP
<b>VOC</b>	: Not available.
<b>Pour Point</b>	: -21°C (-5.8°F)

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
<b>Incompatible materials</b>	: Reactive or incompatible with the following materials: oxidizing materials, reducing materials, organic materials, acids and alkalis. Methanol and isopropanol are incompatible and may react with acetyl bromide, alkyl aluminum solutions, beryllium hydride, boron trichloride, nitric acid, cyanuric chloride, dichloromethane, diethylzinc, metals (granulated forms of aluminum and magnesium – including aluminum and zinc salts), phosphorus III oxide, and potassium tert-butoxide.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Methanol	LC50 Inhalation Gas.	Rat	145000 ppm	1 hours
	LC50 Inhalation Gas.	Rat	64000 ppm	4 hours
	LD50 Dermal	Rabbit	15800 mg/kg	-
	LD50 Oral	Human	500 mg/kg	-
	LD50 Oral	Rat	5600 mg/kg	-
Isopropanol	LC50 Inhalation Vapor	Rat	>10000 ppm	6 hours
	LD50 Dermal	Rabbit	6.29 g/kg	-
	LD50 Oral	Rat	4700 mg/kg	-
Acetic acid	LC50 Inhalation Vapor	Rat	11000 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	1060 mg/kg	-
	LD50 Oral	Rat	3310 mg/kg	-
CRW10 CORROSION INHIBITOR	LC50 Inhalation Vapor	Rat	>10.2 mg/l	14 days
	LD50 Dermal	Rabbit	>20000 mg/kg	-
	LD50 Oral	Rat	6400 mg/kg	-

#### Irritation/Corrosion

No applicable toxicity data

#### Sensitization

No applicable toxicity data

#### Mutagenicity

No applicable toxicity data

#### Carcinogenicity

Product/ingredient name	OSHA	IARC	NTP
Isopropanol	-	3	-

#### Reproductive toxicity

No applicable toxicity data

#### Teratogenicity

No applicable toxicity data

#### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Methanol	Category 1	Oral	optic nerve
Isopropanol	Category 3	Not applicable.	Narcotic effects

#### Specific target organ toxicity (repeated exposure)

Not applicable.

#### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Routes of entry anticipated: Dermal, Inhalation.

#### Potential acute health effects

**Eye contact** : Causes serious eye damage.



## Section 11. Toxicological information

- Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : Causes skin irritation. Defatting to the skin.  
**Ingestion** : No known significant effects or critical hazards.

### Potential chronic health effects

- General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Inhalation (vapors)	27.45 mg/l

### Additional information

Draize Test Eye (Rabbit): Extreme Irritant. Draize Test Skin (Rabbit): Severe Irritant.

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Methanol	Acute EC50 16.912 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute EC50 10000000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 2500000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute LC50 100 mg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 9.96 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Isopropanol	Acute LC50 1400000 µg/l Marine water	Crustaceans - Crangon crangon
Acute LC50 1400000 µg/l		Fish - Gambusia affinis	96 hours
Acetic acid		Acute EC50 73400 µg/l Fresh water	Algae - Navicula seminulum
	Acute EC50 65000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 50.1 ul/L Marine water	Crustaceans - Artemia sp.	48 hours
	Acute LC50 75000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
CRW10 CORROSION INHIBITOR	LC50 1.2 mg/l	Daphnia	48 hours
	LC50 1.3 mg/l	Fish	96 hours

### Persistence and degradability





Not available.

- Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
<b>UN number</b>	UN1993	UN1993	UN1993	UN1993
<b>UN proper shipping name</b>	FLAMMABLE LIQUID, N.O.S. (Contains: Methanol, Isopropanol)	FLAMMABLE LIQUID, N.O.S. (Contains: Methanol, Isopropanol)	FLAMMABLE LIQUID, N.O.S. (Contains: Methanol, Isopropanol)	FLAMMABLE LIQUID, N.O.S. (Contains: Methanol, Isopropanol)
<b>Transport hazard class(es)</b>	3 	3 	3 	3 
<b>Packing group</b>	III	III	III	III
<b>Environmental hazards</b>	No.	No.	No.	No.

### Additional information

**DOT Classification** : **Reportable quantity** 45742.4 lbs / 20767 kg [5592.3 gal / 21169.3 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

**TDG Classification** : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3).

**IMDG** : **Emergency schedules** F-E S-E

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to Annex II of MARPOL and the IBC Code** : Not available.

**DOT Reportable Quantity** Methanol, 5599 gal of this product.  
Acetic acid, 17085 gal of this product.

**Marine pollutant** Not available.

**North-America NAERG** : 128

## Section 15. Regulatory information

**U.S. Federal regulations** : TSCA 12(b) one-time export: No products were found.  
 TSCA 12(b) annual export notification: No products were found.  
 United States inventory (TSCA 8b): All components are listed or exempted.  
 Clean Water Act (CWA) 307: No products were found.  
 Clean Water Act (CWA) 311: Acetic acid

### United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) :

List name	Status	Ingredient name	Name on list	Conc.
United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	Methanol	Methanol	10 - 20

**SARA 302/304** : No products were found.

### SARA 311/312

**Classification** : Fire hazard  
 Immediate (acute) health hazard

### SARA 313

	Product name	CAS number	%
<b>Supplier notification</b>	Methanol Isopropanol	67-56-1 67-63-0	10 - 20 1 - 5

### California Prop. 65

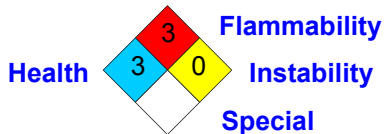
**⚠ WARNING:** This product can expose you to methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### Canada

**Canada (CEPA DSL):** : All components are listed or exempted.

## Section 16. Other information

### National Fire Protection Association (U.S.A.)



### History

**Date of printing** : 1/16/2020

▣ Indicates information that has changed from previously issued version.

### Notice to reader

**NOTE:** The information on this SDS is based on data which is considered to be accurate. Baker Hughes, however, makes no guarantees or warranty, either expressed or implied of the accuracy or completeness of this information.

The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of this product.

This SDS was prepared and is to be used for this product. If the product is used as a component in another product, this SDS information may not be applicable.